

Reference exhibit

Servo feeder VSF550



Features

- Linked to the press with a pulse signal, no restrictions on the press to which it can be attached
- Feed roll position can be adjusted as desired
- Program operation such as uneven pitch feed is possible
- Device configuration that takes maintenance into consideration

Applications

- Various motor cores
- Fuel cell separators
- Various metal parts

Product Introduction

Servo feeder OPUS2R-450H / Core rotation unit EVR2-150



OPUS2R-450H

Features [OPUS2R-450H]

- A general-purpose model that emphasizes basic performance and cost
- Feed rolls are driven both up and down
- Maximum feed speed 80m/min or more
- Feed accuracy $\pm 0.03\text{mm}$

Features [EVR2-150]

- General-purpose model that emphasizes basic performance and cost
- Easy control with timing signals from the press
- Various control patterns
- Motor tuning that corresponds to die inertia is possible

Applications

- Motor cores for EV drives
- Small motor cores for automobiles
- Industrial motor cores



EVR2-150

Material Cutter SCR2-650



Features

- Compact specifications**
Realizes compact size with the world's thinnest specifications (160 mm)
- Stable cutting**
Back stopper equipped for stable cutting of thin plate materials
- Maintenance**
Easy cutter blade replacement. Two blade surfaces can be used

Applications

- Motor cores for EV drives
- Small motor cores for automobiles
- Industrial motor cores

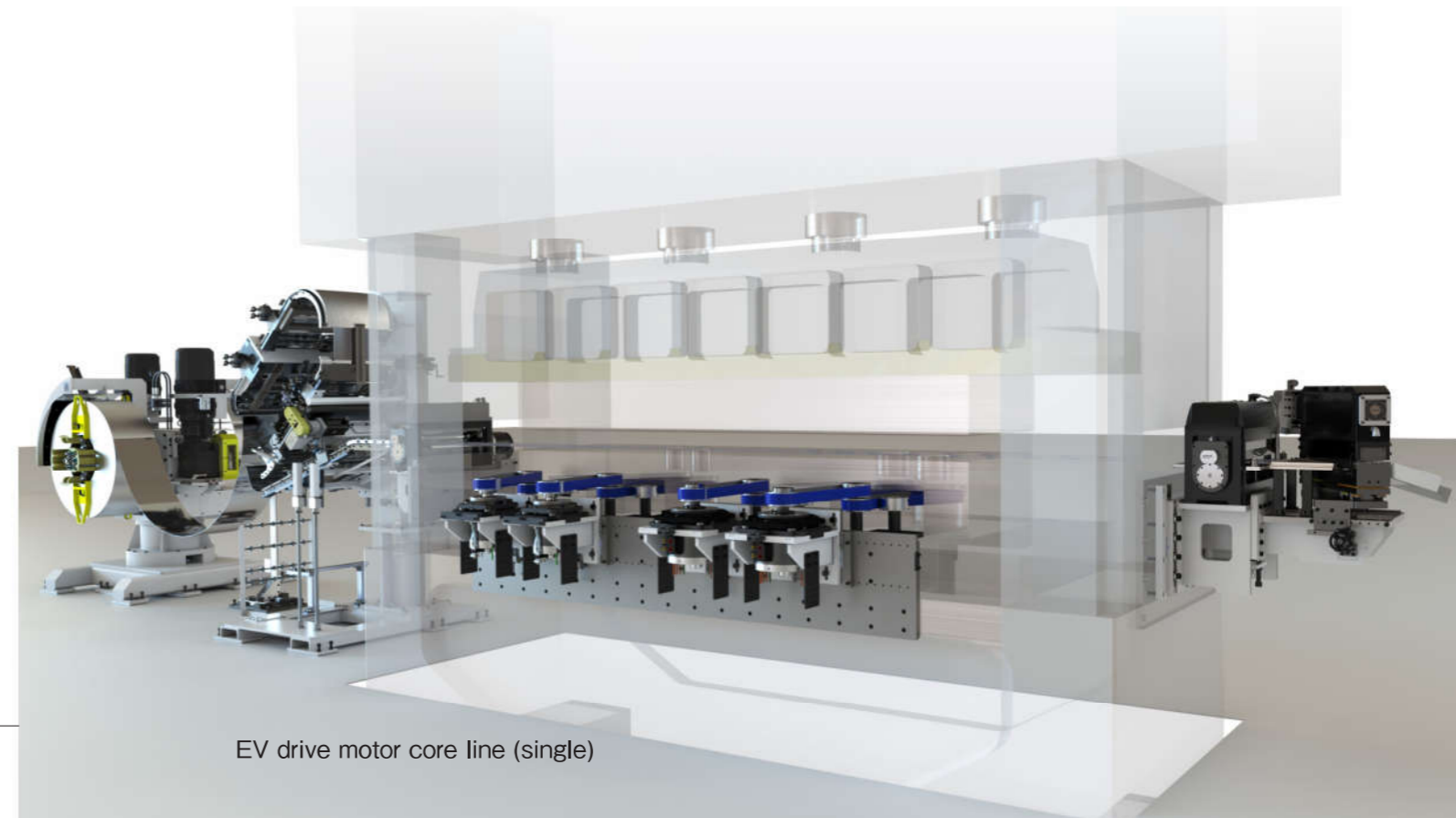
MF-TOKYO 2025

The 8th METAL FORMING FAIR TOKYO

SANKYO

SEISAKUSHO CO. Exhibitor Guide

- Dates / **July 16** (Wed.) - **19** (Sat.), 2025
- Event time / 10:00 ~ 17:00 (on July 19 10:00-16:00)
- Booth Location / Tokyo Big Sight **East Halls**
Booth Number : **7-81**

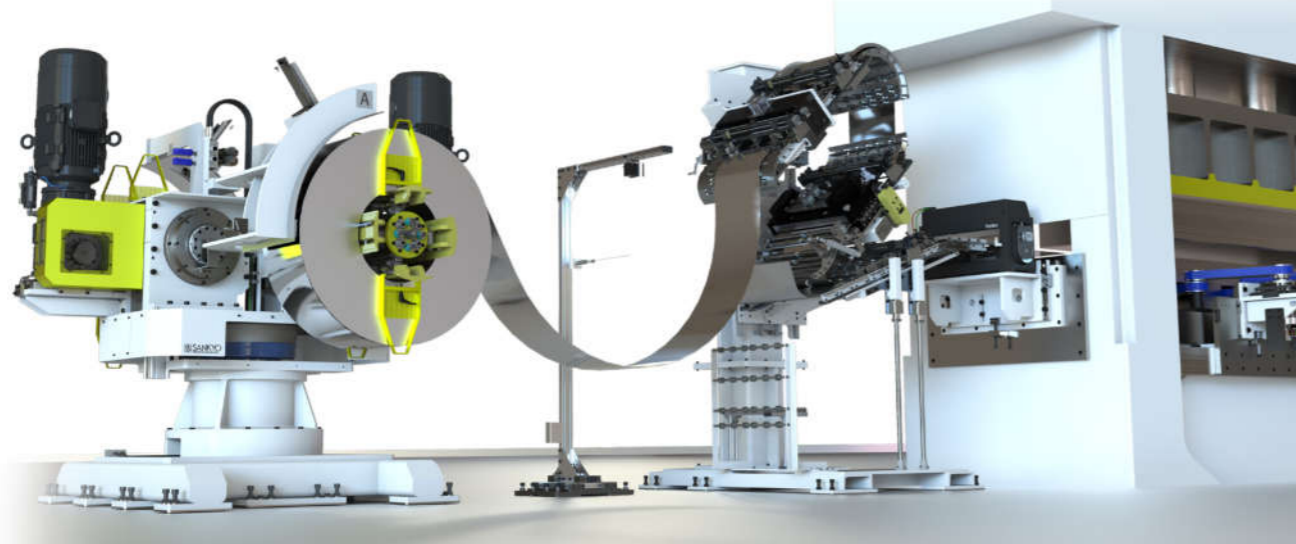


EV drive motor core line (single)



A wide range of products to coordinate your press line

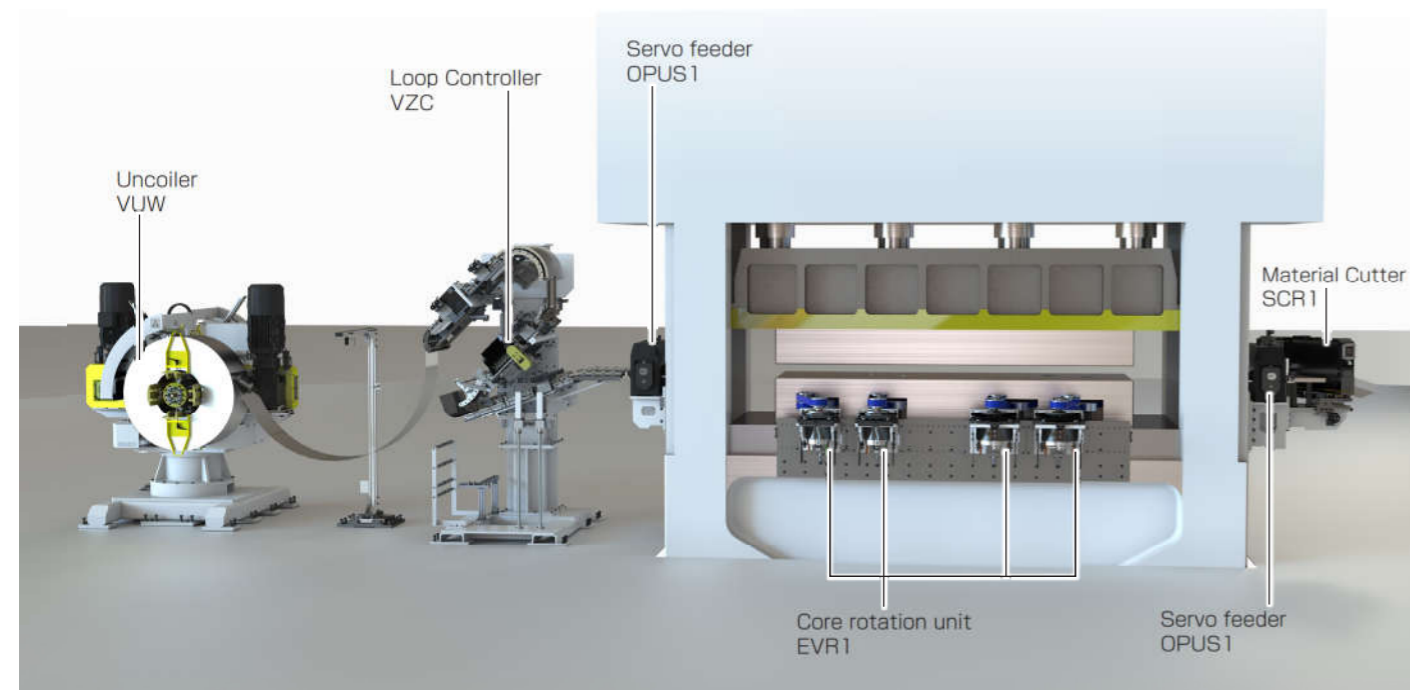
Sankyo Seisakusho has revamped its lineup from uncoilers and loop controllers to material cutters, targeting EV drive motor cores and automotive auxiliary motor cores, making it possible to coordinate a wide range of lines. For EV drive lines, we use our own Z-loop to pursue high speed, and for general-purpose lines for auxiliary motors, we propose lines that pursue cost performance by making the entire line compact while ensuring productivity.



Video exhibit in the booth

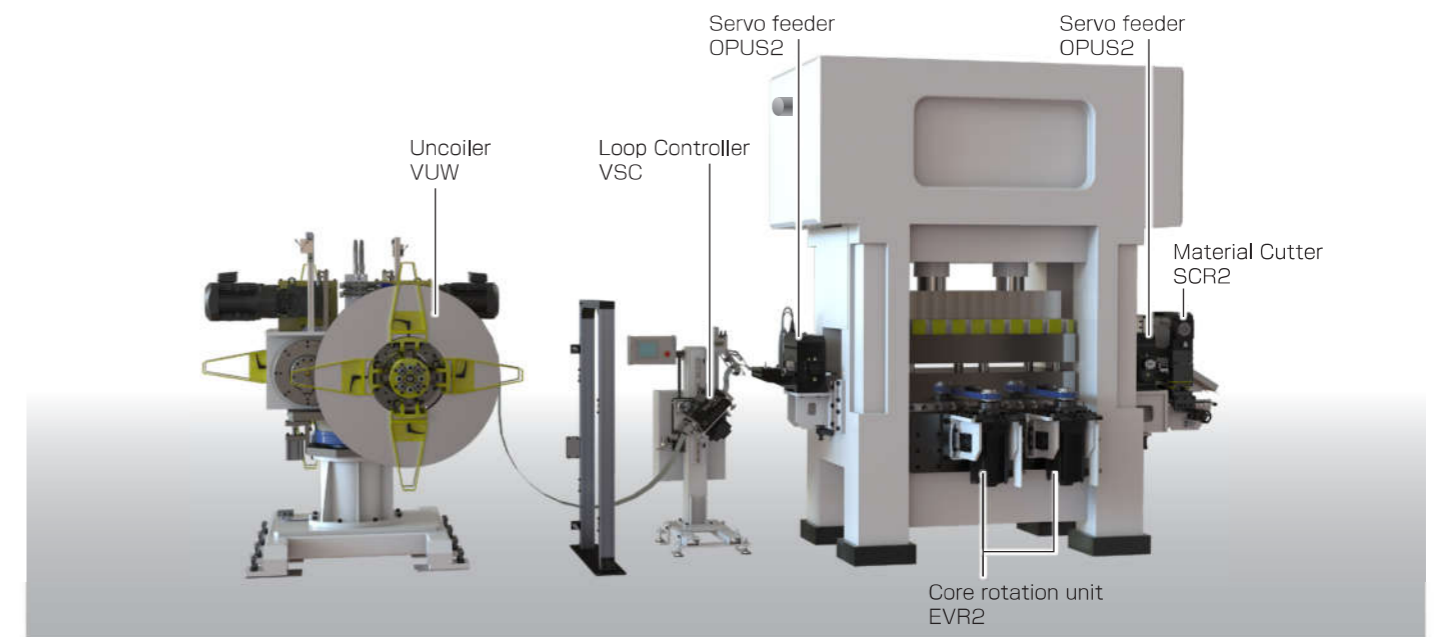
EV drive motor core line [single]

A single press line for EV drive motor cores. It is possible to integrate a series of equipment related to material feeding, from material supply by the uncoiler to skeleton cutting. Various options are also available to improve production efficiency, such as automatic coil replacement and material threading.



Small motor core line [single]

A single press line for small motor cores. The combination of our uncoiler and loop controller allows for compact and high-speed operation. We have a track record of many applications of tandem lines of this size.



EV drive motor core line [tandem]

Tandem press line for EV drive motor cores. Tandem lines are attracting attention from the perspective of productivity and maintainability.

By installing our proprietary loop controller between the two presses, high-speed and stable material feeding is possible, and by supporting automatic material threading, non-productive time can also be reduced.

